



BLUE BIRD'S ...
Rust Proofing
INSURES



**Year Round
PROTECTION**

Against Rust

Yes, EVERY BLUE BIRD BODY

MAKES THIS TRIP . . . *PIECE BY PIECE*

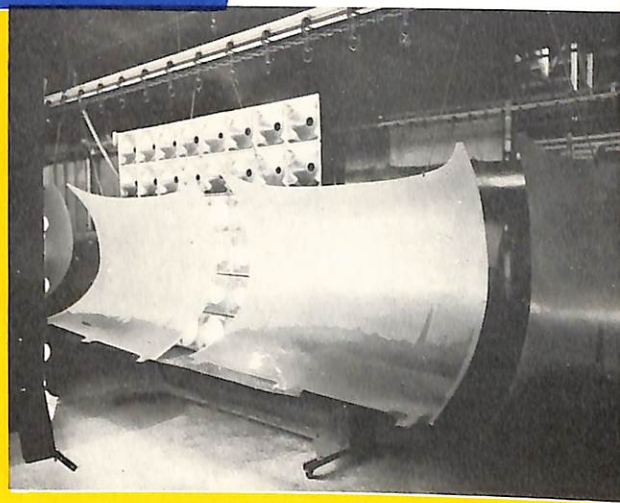
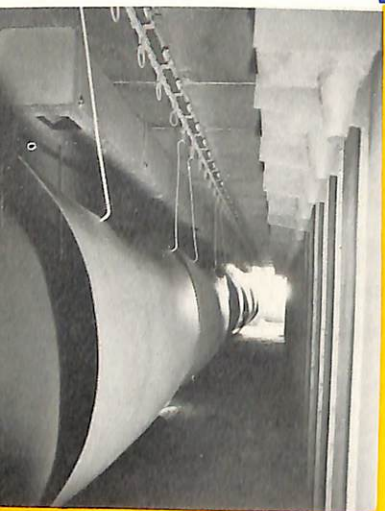
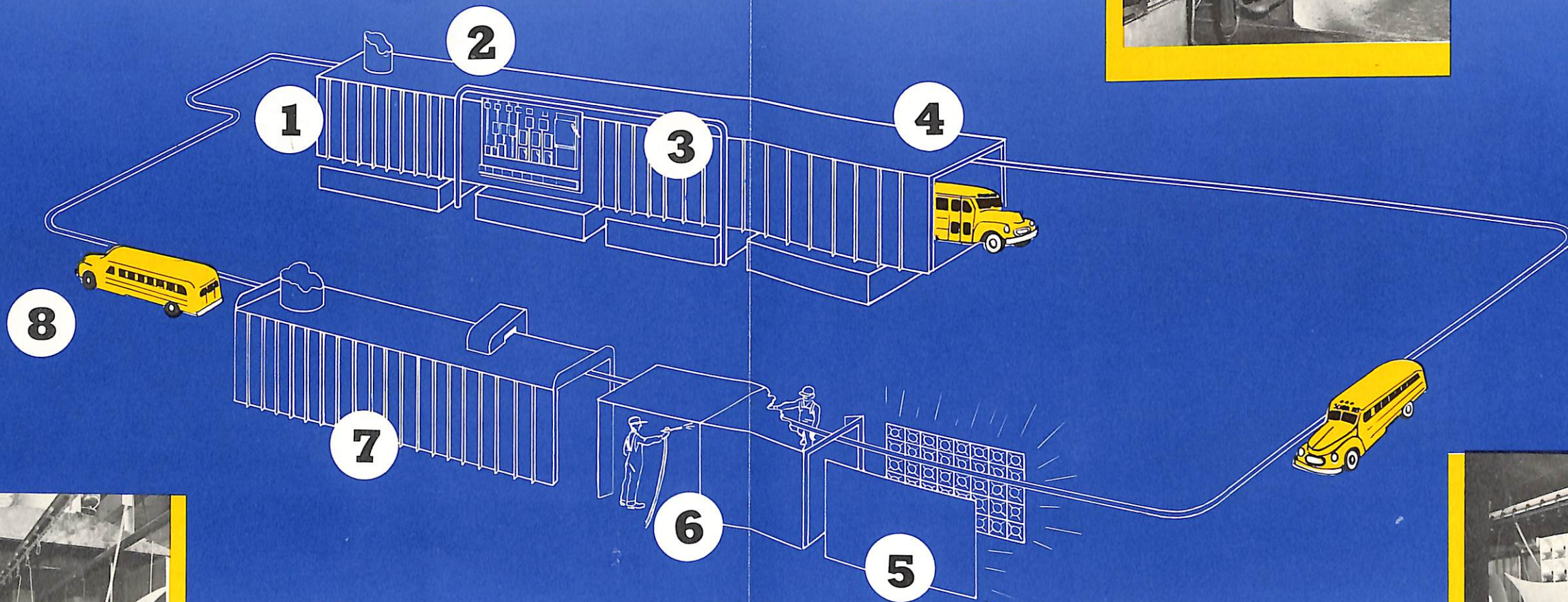
to Protect Your Investment

1 Processing prior to painting begins here as parts enter first chamber where cleansing is begun with an intensely hot phosphate bath.

2 On conveyor chain, parts move to a second chamber, identical with the first, where another forced hot phosphate treatment is applied.

3 In a third chamber, heated as the first two chambers by its own individual furnace, the parts receive a hot, forced steam and water rinse.

4 Now, in a fourth chamber, all parts undergo a final bath preparatory to painting in a chromic acid solution which insures removal of impurities.

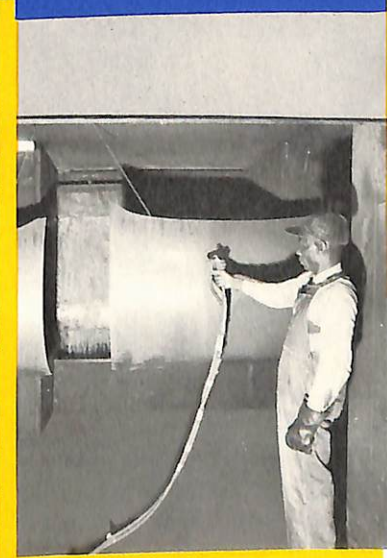
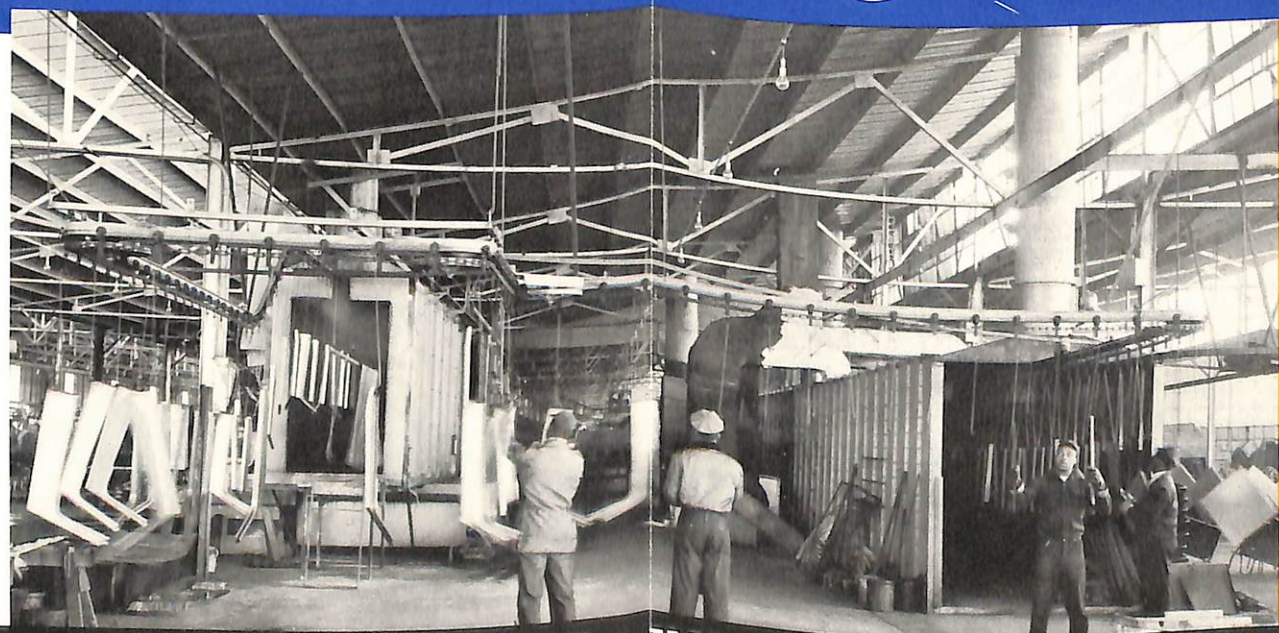


7 Now under a protective coating of paint, the parts enter the long baking oven tunnel where the priming coat is heat-sealed to every surface. A rust proof enduring finish is now assured.

8 Back via the conveyor chain, almost to the starting point, the parts return from a trip that was made but for one purpose—to fit the BLUE BIRD BODY for enduring service!

6 Special rust inhibiting primer is now sprayed on from both sides in booths with waterfall spray traps, each part receiving an even, uniform coating.

5 Microscopically etched, parts pass on between batteries of drying lamps where every trace of moisture is removed and all surfaces are made ready to receive primer.



GUARANTEES EVERY PART AGAINST RUST DAMAGE • INSURES ENDURING PAINT FINISH ON YOUR BLUE BIRD

Blue Bird Models Meet ALL Needs



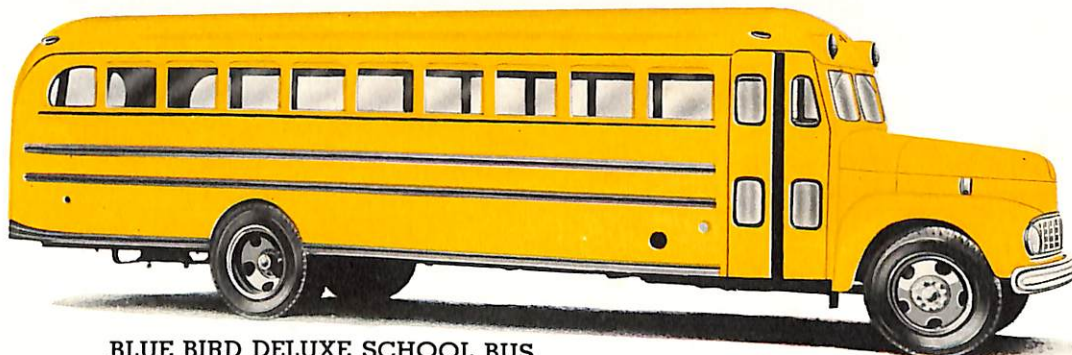
BLUE BIRD DELUXE SCHOOL BUS

BODY MODEL No. 53140 • 24 PASSENGER CAPACITY



BLUE BIRD DELUXE SCHOOL BUS

BODY MODEL No. 53210 • 48 PASSENGER CAPACITY



BLUE BIRD DELUXE SCHOOL BUS

BODY MODEL No. 53280 • 66 PASSENGER CAPACITY



BLUE BIRD DELUXE TRANSIT TYPE

SCHOOL BUS • 72 PASSENGER CAPACITY • FORWARD CONTROL CHASIS 209" WHEEL BASE

TABLES SHOWING MODELS WITH RELATED DATA FOR BLUE BIRD BODIES

Body Model	Body Length	Rows of Seats	Seating Capacity	Seat Spacing	Approx. Chassis Wheelbase Required
53140	14'-0"	4	24	33"	137"
53164	16'-4"	5	30	31.75	161"
531611	16'-11"	6	36	26.80	161"
53188	18'-8"	7	42	25.83	179"
		6	36	31.12	
53193	19'-3"	7	42	27"	179"
53210	21'-0"	8	48	26.14	199"
53217	21'-7"	8	48	27.14	199"
53234	23'-4"	9	54	26.38	212"
532311	23'-11"	9	54	27.25	212"
		8	48	30.00	212"
53258	25'-8"	10	60	26.55	235"
		9	54	29.6	
53263	26'-3"	10	60	27.33	235"
53280	28'-0"	11	66	26.70	251"
53287	28'-7"	11	66	27.40	251"
53292	29'-2"	12	72	25.55	290"
53304	30'-4"	12	72	26.81	290"

